



TECHNICAL DATA SHEET No 807

SPRAY P360 2K HS PRIMER

GENERAL TECHNICAL DESCRIPTION

High build filling primer for all type of repairs.

Excellent coverage and isolating properties.

Paintable with all 1K and 2K paint systems.

SURFACE

Old paint work

Unsanded OEM panels (E-COAT)

Fiberglass

Bare steel

HB BODY Polyester Fillers

HB BODY Wash Primers

P961 Etch Primer

Automotive plastic parts except pure

Polyethylene (PE)

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Sand substrate with an appropriate grit paper.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.

Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION:



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



2 coats
50 - 60 μm
(2 - 2.4 mil)



8 - 10 min / 23°C (73°F)
Flash off time between
coats



40 - 50 min / 23°C (73°F)



P 400 - P 600



P 800 - P 1000
Sanding by hand, wet



Overcoat with any HB
BODY paint system



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

SPECIFIC GRAVITY

0.95 $\pm$ 0.03 g/cm³

SOLID CONTENT

27 $\pm$ 2% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

REMARKS

- Shake for 2 - 3 min after agitator ball has started to rattle.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Always test plastic substrate for adhesion, due to the diverse nature of plastics.
- Optimum operating temperature range 10 - 25°C (50 - 77°F).

STORAGE SHELF LIFE

Guaranteed shelf life of 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective
equipment



Follow the application
instructions mentioned
in this TDS

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