

Instructions – Flip-Flop Paint for Spray Gun

INSTRUCTIONS FOR USE – FLIP-FLOP PAINT FOR SPRAY GUN

Three-step basecoat with Flip-Flop effect – spray gun application Solvent-based Basecoat 1K (BCB) paint.

Surface Preparation

The surface must be clean, rust-free, sanded, and degreased. This paint has no filling properties, so any imperfections will be enhanced by the effect coat! To level the surface, we recommend using a primer filler, which should be sanded smooth after drying (grit P400–800).

Step 1 – Black Basecoat

Use a deep matte black basecoat. A solid matte black is essential to achieve the proper Flip-Flop effect. Let it dry for at least 20 minutes – the surface must be dry to the touch.

Step 2 – Flip-Flip Effect Coat

Thin the paint 1:1 with solvent basecoat thinner.

Apply 2–3 very light coats with about 10 minutes between each.

Use an HVLP spray gun with a 1.3–1.4 mm nozzle. After the last coat, allow the paint to vent thoroughly (about 40 minutes) until dry to the touch.

Step 3 – Clear Topcoat

To protect the color and enhance the effect, apply a clear topcoat – gloss, satin, or matte, depending on your preference. We recommend a high-quality 2K clear coat. Apply according to the manufacturer's instructions.



Application Tips:

- Apply at 18–25 °C in a dust-free environment.
- Always mix thoroughly and filter the paint through a paper strainer.
- Hold the spray gun 20–35 cm from the surface and apply smooth passes.
- For complex parts, spray the entire part at once, not in sections.
- **Always test on a sample surface first!**