

Instructions – Candy Paint for Spray Gun

INSTRUCTIONS FOR USE – CANDY PAINT FOR SPRAY GUN

Three-step transparent Candy effect – spray gun application Solvent-based Basecoat 1K (BCB) paint.

Surface Preparation

The surface must be clean, rust-free, sanded, degreased, and perfectly smooth. Candy is transparent, so scratches, uneven filler, or sanding marks can remain visible through the final color. Use a primer filler if needed and sand it smooth after drying (grit P400–800).

Step 1 – Silver / Pearlescent Metallic Basecoat

Candy paint must be applied over an even silver or pearlescent metallic basecoat. This base reflects the light and creates the depth of the Candy effect. Apply the base evenly and let it flash off until the surface is matte and dry to the touch.

Step 2 – Candy Effect Coat

Use an LVMP/RP spray gun with a 1.3–1.4 mm nozzle. Thin the Candy paint 1:1 with acrylic thinner. Apply 3–5 very light coats with controlled overlap. Each additional coat makes the shade deeper and darker. On large areas, always paint the complete visible side in one continuous process to avoid striping or a zebra effect. After the last Candy coat, allow at least 2 hours before clear coat.

Step 3 – Clear Topcoat

To protect the color and enhance the depth, apply a high-quality 2K clear coat, with UV protection. Apply according to the manufacturer's instructions. For maximum depth and durability, build sufficient clear coat thickness in several coats.



Application Tips:

- Apply at 18–25 °C in a dust-free environment.
- Always mix thoroughly and filter the paint through a paper strainer.
- Use only LVMP/RP for Candy; HVLP is not recommended for this paint.
- **Always test on a sample surface first!**